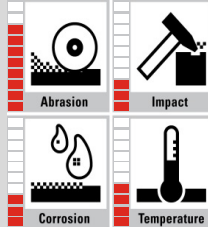


VAUTID 130

Wear plates for highly wear resistant hardfacing

VAUTID®

VAUTID Material characteristics



Base materials	All weldable steels, mostly structural steels
Material type Alloy components	High-chromium/ high-carbon alloy on iron base with boron additions. C – Cr – B – Fe
Recommended applications	In case of high abrasive wear at medium corrosion and low impact up to 350° C.
Weld deposit properties	Hardness (acc. DIN 32525-4): approx. 750 HV10, approx. 62 HRC*
Main industries	Safe construction, security industry
Typical machine parts	Security and safe-plates
Handling	<ul style="list-style-type: none"> - Conventional machining possible only by grinding - Thermal cutting using laser, plasma or water jet cutting - Cold working from diameter 300 mm possible with hard facing inside ⁽¹⁾ - Cold working from diameter 450 mm possible with hard facing outside ⁽¹⁾ - Fixing by welding or bolting on the base material - Constructions comparable with conventional steel construction

(1) dependent on thickness of plates

* subject to common industrial fluctuations

Forms of delivery

Formats (mm)	Thickness of the plates Base material + Hardfacing (mm)	Material Layers	Comments
Standard formats 2.400 x 1.150 ⁽²⁾ 2.900 x 1.400 ⁽²⁾	5+3 ⁽³⁾ , 6+4, 6+6, 8+5, 8+6, 8+8, 10+5, 10+10 Further combinations on demand	≤ 6 mm: 1 Layer > 6 mm: 2 - 4 Layers	Base material 5 mm: Hardfacing 3 mm Base material 6 mm: Hardfacing 3 - 6 mm Base material ≥ 8 mm: Hardfacing 3 - 20 mm
Special body Up to 3.900 x 1.900 ⁽²⁾	On demand	≤ 6 mm: 1 Layer > 6 mm: 2 - 4 Layers	Base material 6 mm: Hardfacing 4 - 6 mm Base material ≥ 8 mm: Hardfacing 4 - 20 mm

(2) Hardfaced area
(3) max. 2.900 x 1.400 mm

This data sheet corresponds to the present state of production (October 2016) and can be changed anytime.

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